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between the computer and the RS232 connector on the Fanuc 18P Control. See the section "Cables"(page 23) of this document for correct cable configuration.

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Summary of Contents for GE Fanuc 90-30 PLC Page 1 ¹ GE Fanuc Automation Programmable Control Products TCP/IP Ethernet Communications for the Series 90 -30 PLC User's Manual GFK -1084B August, 1997... Page 2 Features may be described herein which are not present in all hardware and software systems.

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If you have a Fanuc communications device such as a Floppy Cassette or a Handy File, try to communicate to the CNC using it's standard setup. Check your computer or other device by using it to communicate to another control, if available. Make sure that the

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sending and receiving devices are set to the same baud rate, parity, stop bits and device type. Insert an RS-232 tester (readily available ...

~~Fanuc RS232 Troubleshooting, Cable Drawings and Settings~~

The descriptions and specifications contained in this manual were in effect at the time this manual was approved. FANUC America Corporation, hereinafter referred to as FANUC America, reserves the right to discontinue models at any time or to change specifications or design without notice and without incurring obligations. FANUC America's manuals present descriptions, specifications ...

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Fanuc ISO Protocol communication settings: (E,7,X) The standard protocol for Fanuc controls is 4800 or 9600 Baud, Even parity, 7 data bits and either 1 or 2 stop bits (XON/XOFF, PUNCH ON/OFF). This is standard setting that will work in most conditions.

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Depending on environment and cable type and distance to DNC if used.

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